

Date: Thursday, 1/17/2008 3:24:14 PM
User: Kim Johnston

Process Sheet

| | |
|--|--------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : CABLE ASSEMBLY |
| Job Number : 36817 | |
| Estimate Number : 12007 | |
| P.O. Number : | Part Number : D412704045 |
| This Issue : 1/17/2008 S.O. No. : | Drawing Number : IIN-D412-704 PG7,9 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : 32815 | Material : |
| Written By : | Due Date : 1/24/2008 Qty: 5 Um: Each |
| Checked & Approved By : <u>JS 0118</u> | |
| Comment : Est Rev:B 05.01.28 Added Figures 1-2 KJ/RF | |

Additional Product:

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-------------------------------|
| 1.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: Assemble as per dwg IIN D412-704 page 7, 9

JS 08/02/11 (5)

| | | |
|-----|--------|-------------|
| 2.0 | D32173 | Cable 80.5" |
|-----|--------|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|--------|
| Qty | Part number | Description | batch |
| 1 | D3217-3 | Cable | B32824 |

JS 08/01/22 (x5)

| | | |
|-----|--------|---------|
| 3.0 | D32571 | Fitting |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|--------|
| Qty | Part number | Description | batch |
| 1 | D3257-1 | Fitting | B32827 |

29912

JS 08/02/11 (5)

| | | |
|-----|--------|---------------|
| 4.0 | D32581 | Angle Bracket |
|-----|--------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

| | | | |
|-----|-------------|---------------|-------|
| Qty | Part number | Description | batch |
| 1 | D3258-1 | Angle Bracket | 29912 |

JS 08/01/22 (x5)

| | | |
|-----|-----------|--------|
| 5.0 | AN960JD10 | Washer |
|-----|-----------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|------------|
| Qty | Part number | Description | batch |
| 2 | AN960JD10 | Washer | M106167 x4 |

M11956 x10

JS 08/01/22 (x5)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:24:14 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: CABLE ASSEMBLY

Job Number: 36817

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

| Qty | Part number | Description | batch |
|-----|-------------|-------------|--------|
| 2 | AN960JD10L | Washer | M64374 |

AS 08/01/22 (X5)

7.0

NAS5093

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Pick:

| Qty | Part number | Description | batch |
|-----|-------------|-------------|-----------|
| 3 | NAS509-3 | Nut | M100433 * |

AS 08/01/22 (X5)

8.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

| Qty | Part number | Description | batch |
|-----|-------------|-------------|-----------------------------------|
| 2 | MS21042L3 | Nut | M12206 x1 M11921 x5 M105558 x4 |

AS 08/01/22 (X5)

9.0

AN35A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

| Qty | Part number | Description | batch |
|-----|-------------|-------------|-------|
| 1 | AN3-5A | Bolt | 19356 |

AS 08/01/22 (X5)

10.0

AN313A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

| Qty | Part number | Description | batch |
|-----|-------------|-------------|--------|
| 1 | AN3-13A | Bolt | M12490 |

AS 08/01/22 (X5)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 08/02/12
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:24:14 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 36817

Part Number: D412704045

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/12 (15)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 224

AS 08/02/12 (15)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/02/12 (5)

Job Completion



08/02/12

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

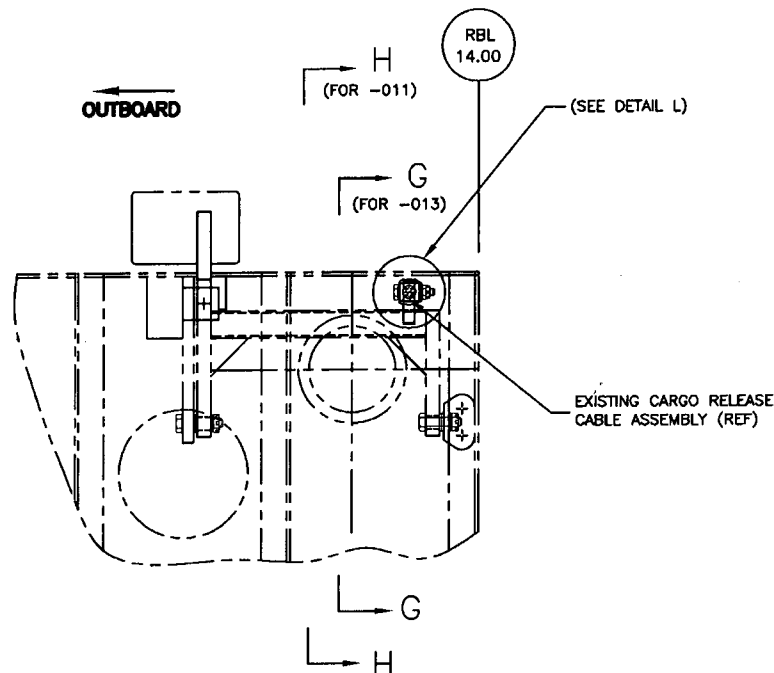


FIGURE 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)

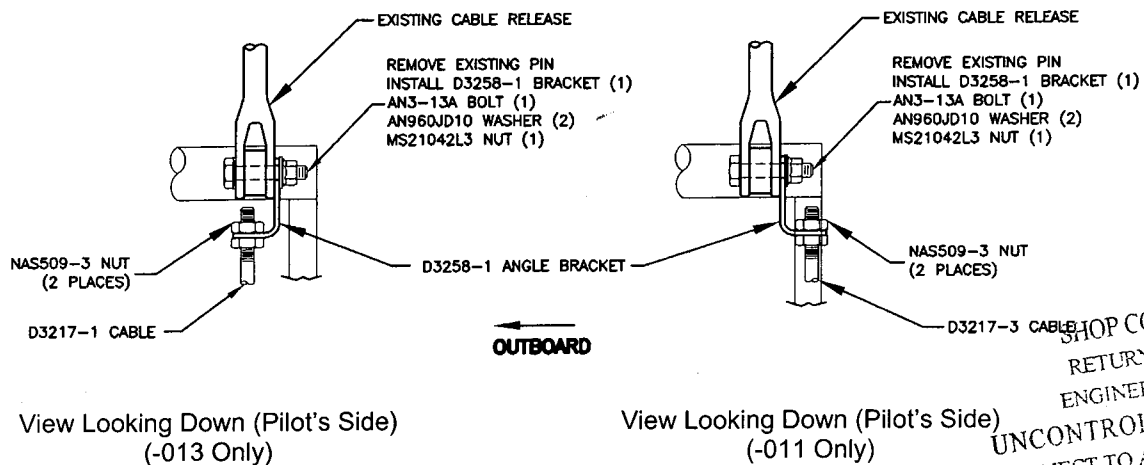


FIGURE 5 – Detail L.

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WITHOUT NOTICE
WORK ORDER
NO. 36817

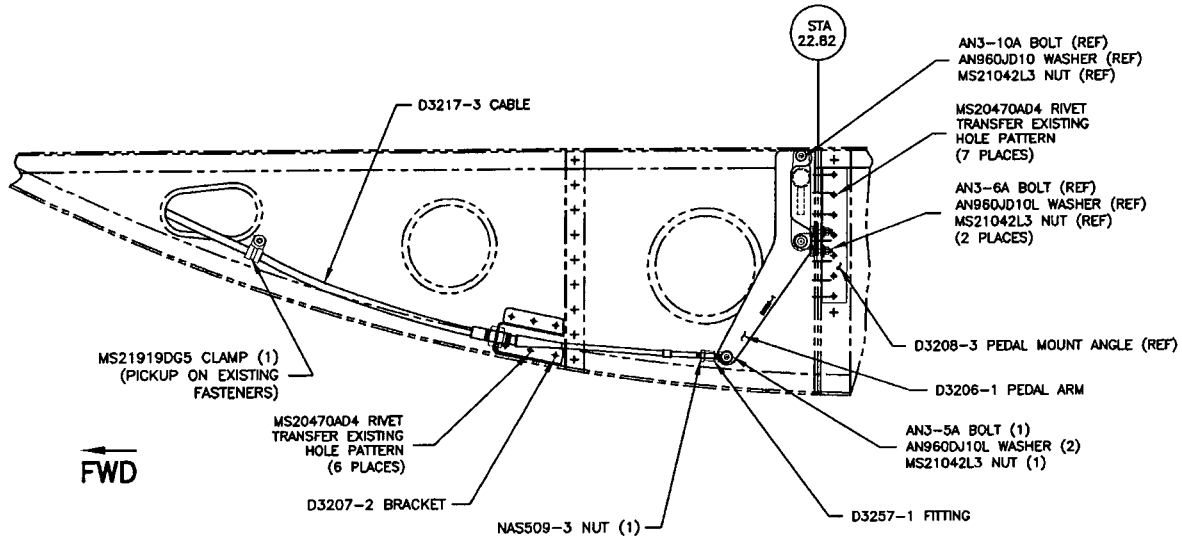


FIGURE 8 - View F-F. View looking Inboard From LHS
(-011 Only)

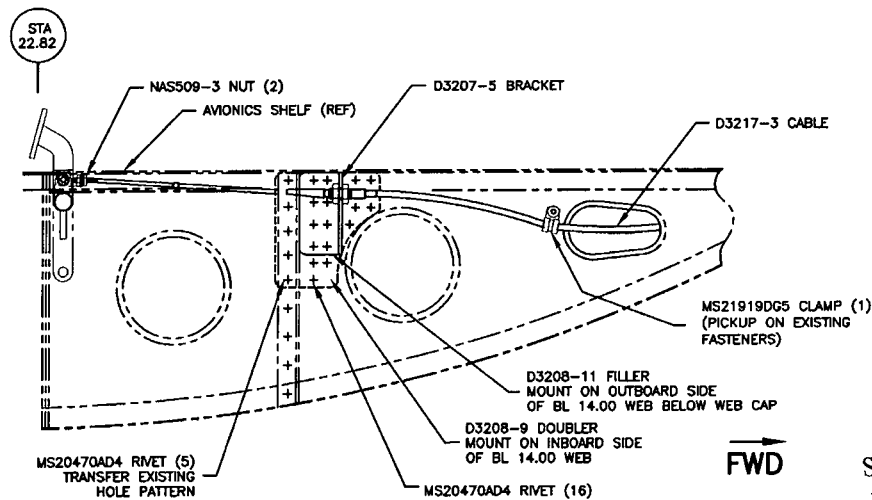


FIGURE 9 - View H-H. View looking Inboard From RHS
(-011 Only)

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